



# Technical Bulletin

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## Flex Build Procedure Change - FLEX 30" Carriage Mounting

### Summary

To alert Orion distributors to a change in machine design. Due to reports of carriage vibration during jogging, the 30" carriage option mounts have been changed to allow for more stabilized tracking.

### Procedure Change

The 30" carriage mount has been raised in relation to the 30" carriage back plate to distribute weight more evenly. This has proven to remove carriage vibration while jogging the carriage.

### Instructions to Distributors

Please note the listed changes for your records and inform your sales and technical staff as to the benefits to both the distributor service network and end users.